

# Ready2Talk

## TH Ford S4 T Harness

2020 and Up Transit, E Series and F Series with Sync 4 Stereo

Thank you for purchasing our *Ready2Talk* T Harness, it is designed to make the connection of your PA 63 or PA 64 into the factory/OEM stereo virtually plug and play.

**Note:** Discard the master harness and the 2 x RCA pigtails that are supplied in the PA box, they're not needed when using a T harness.

**Note:** The short green and purple pair of wires on the T harness are not used and should be taped off.

1. Remove the required dash panels to gain access to the stereo's main module.
2. Unplug only the master plug from the stereo module.
3. Connect the vehicle's master plug to the receiving socket on the T harness.
4. Connect the master plug on the T harness into the socket on the stereo's main module.
5. Run the PA's master plug and RCA pigtails on the T harness inside the dash to your intended PA mounting location and connect the master & RCAs plugs to the PA, set the **"Input Switch" to HIGH**.
6. Run the red Ignition/Accessory power wire to the switched power location in the vehicle's fuse box. See Fuse Box layout on second page.
7. Remove the factory fuse in the required location, insert the removed factory fuse into the lower slot on the fuse tap and the 5A fuse for the PA into the upper location.
8. Re-assemble the dash and ensure all the factory components and switches are connected **before turning on the power to test the PA**. If this is not followed you may throw a service code.
9. **Important for Transit van installations to lower the front speaker sound level:** Remove the top 2 x screws on the front and rear plates on the PA, then remove the top cover.
10. On the right side of the PC board, using a small screwdriver gently turn down both left and right adjustment pots (typically) 1/4 to 1/2 turn. Test the sound level while apart to get your accurate adjustment. Once completed, replace the cover and 4 screws.
11. **Important for F series chassis installations:** it is recommended to disconnect the center channel speaker if it has one.
12. Mount the PA in your desired location. Remember the inverted printing sticker is included in the box.
13. Before you do your final test, please refer to the "PA Start Up and Initial Testing" in the manual.
14. If you have ANY questions, please give us a call. 888 724-5351 info@ready2talk.com

## 2020 and up Transit

Ignition control / Empty Fuse Location #25 - Drivers Side Fuse Box  
PA and Stereo will only work when the key is on Ign.

Use this connector



## 2020 and Up E Series & F Series

Use Fuse #20 (Ignition Fuse) – Micro3 Fuse Tap

