

Ready2Talk

TH Ford S4 T Harness with a **PA 64**

2020 and Up Transit, E Series and F Series with Sync 4 Stereo

Thank you for purchasing our **Ready2Talk** T Harness, it's designed to make the connection of your PA 64 into the factory/OEM stereo virtually plug and play.

Note: Discard the Master Harness and the 2 x RCA pigtailed that are supplied in the PA box, they're not needed when using a T harness.

1. Remove the required dash panels to gain access to the stereo's main module.
2. Unplug only the master plug from the stereo module.
3. Connect the vehicle's master plug to the receiving socket on the T harness.
4. Connect the master plug on the T harness into the socket on the stereo's main module.
5. Run the PA 64 master plug and RCA pigtailed on the T harness inside the dash to your intended PA mounting location and connect the master plug & **2 x Grey and White Wire RCA Only** to the PA 64 and set the **"Input Switch" to HIGH**. (The Green and Purple RCA are not used and must be taped)
6. Transit Vans, run the red ignition power wire to the switched power location in the vehicle's fuse box. See Fuse Box layout on the third page.

E and F series, run the red ignition wire to the upfitters switched power supply for the rear area.

7. Re-assemble the dash and ensure all the factory components and switches are connected **before turning on the power to test the PA**. If this is not followed you may throw a service code.
8. **Important for van installations with front speakers.**

Note: See instructions on Pg. 9 in the PA 64 manual.

Because the PA 64 is 2 channel input and 4 channel output, the stereo fader control no longer functions. Normally the focus is often on the guests in the rear, so there are adjustment pots on the PCB to pre-set the speaker distribution front vs. rear.

Remove the top 2 x screws on the front and rear plates on the PA, then remove the top cover.

On the right side of the PC board, using a small screwdriver gently turn down both left and right adjustment pots (typically) 1/4 to 1/2 turn. Test the sound level while apart once completed, replace the cover and 4 screws.

9. **Important for F series chassis installations:**
It is recommended to disconnect the center channel speaker if it has one.
10. Mount the PA in your desired location. Remember the inverted printing sticker is included in the box.
11. Before you do your final test, please refer to the "PA Start Up and Initial Testing" in the manual.
12. If you have ANY questions, please give us a call. 888 724-5351 info@ready2talk.com

Ready2Talk

TH Ford S4 T Harness with a PA 62

2020 and Up Transit, E Series and F Series with Sync 4 Stereo

Thank you for purchasing our **Ready2Talk** T Harness, it's designed to make the connection of your PA 62 into the factory/OEM stereo virtually plug and play.

Note: Discard the Master Harness and the 4 x RCA Grey, White, Green and Purple RCA pigtails that are supplied in the PA 62 box, they're not needed when using a T harness.

1. Remove the required dash panels to gain access to the stereo main module.
2. Unplug only the master plugs from the stereo's main module.
3. Connect the vehicle's matching master plugs to the receiving socket on the T harness.
4. Connect the master plugs on the T harness into the socket on the stereo's main module.
5. Run the PA 62 master plug and 4 x RCA pigtails on the T harness inside the dash to your intended PA mounting location and connect the master plug and 4 x RCAs plugs to the PA.

Transit Vans, run the red ignition power wire to the switched power location in the vehicle's fuse box. See Fuse Box layout on the third page.

E and F series, run the red ignition wire to the upfitters switched power supply for the rear area.

6. Re-assemble the dash and ensure all the factory components and switches are connected **before turning on the power to test the PA**. If this is not followed you may throw a service code.
7. **Important for van installations with front speakers.**

Note: See instructions on Pg. 9 in the PA 62 manual.

Although the stereo's fader control affects the music distribution to the front and rear speakers, you might also want to control the mic volume distribution to focus on the rear speakers?

Remove the top 2 x screws on both the front and rear plates on the PA 62 then remove the top cover.

On the right side of the PC board, using a small screwdriver gently turn down the adjustment pot (typically) 1/4 to 1/2 turn. Test the sound level while apart to get your accurate adjustment. Once completed, replace the cover and 4 screws.

8. **Important for F series chassis installations:**
It is recommended to disconnect the center channel speaker if it has one
9. Mount the PA in your desired location. Remember the inverted printing sticker is included in the box.
10. If you have ANY questions, please give us a call. 888 724-5351 info@ready2talk.com

2020 - 2025 Transit Drivers Side Fuse Box

Use Empty Fuse Location #25 with spade connector - PA and Stereo will only work when the key is on Ignition.



2026 and Up Transit Drivers Side Fuse Box

Use Empty Fuse Location #21 with Fuse Tap - PA and Stereo will only work when the key is on Ignition.

